

0.55082	0.96962	0.43458	-0.04384	-0.06530	50%
-0.04337	0.12602	0.80686	0.09977	-0.04166	70%
-0.12182	0.01227	-0.00684	1.24176	-0.35056	90%
0.07203	-0.01567	-0.00607	-0.18901	1.40297	100%

Volume of ethanol in the blend, %: **15.0**

Based on 12C

Blendstock	% blend
TK41	13.8%
TK2	0.0%
TK3	0.0%
TK4	0.0%
TK5	10.3%
TK6	7.5%
TK24	10.0%
TK7	0.0%
TK11	0.0%
TK8	0.0%
TK10	0.0%
TK12	0.0%
TK14	0.0%
TK15	0.0%
TK16	0.0%
TK17	0.0%
TK18	0.0%
TK19	0.0%
TK20	14.1%
TK21	0.0%
TK23	2.3%
TK25	10.1%
TK28	26.0%
TK36	0.0%
TK37	5.9%
Sum	100.0%
Check	100.0%

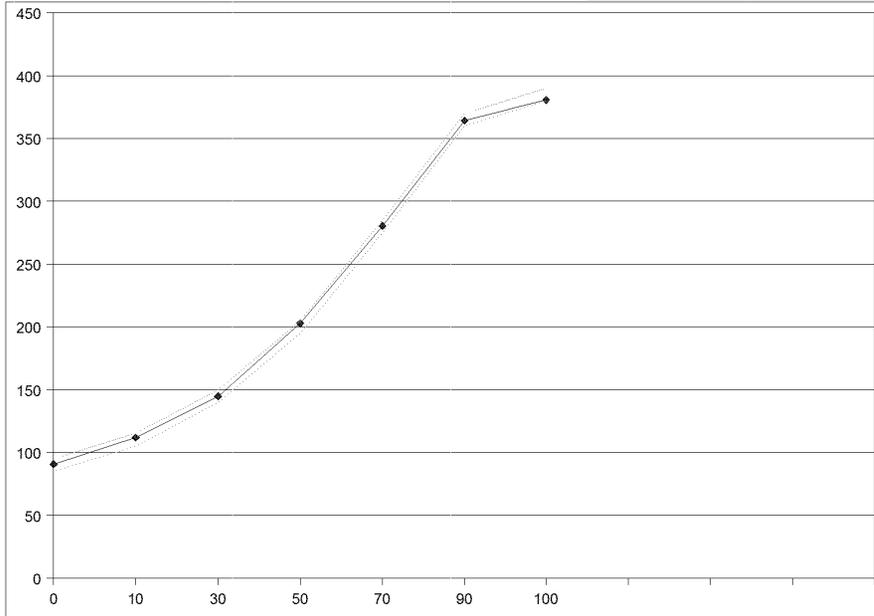
BASE FUEL

Run	
%off	D86 Blend
0	90.7
10	111.9
30	144.7
50	202.8
70	280.4
90	364.3
100	380.7

Target	- Limit	+ Limit
90	85	95
110	105	115
145	140	150
200	195	205
280	275	285
365	360	370
385	380	390

PROPERTY	UNITS	METHOD	Base Fuel RESULTS	E15 RESULTS	E15 T10 and T50 Estimator
Specific Grav	-	D4052	0.7529	0.7590	
IBP	°F		90.7	-	
T10	°F		111.9	118.6	
T30	°F		144.7	-	
T50	°F		202.8	151.8	
T70	°F		280.4	-	
T90	°F		364.3	364.3	
FBP	°F		380.7	380.7	
DVPE	psi	D5191	8.06	9.10	
Aromatics	vol. %	D1319	41.53	34.98	
Olefins	vol. %	D1319	10.3	8.66	
Benzene	vol. %	D3606	0.26	0.22	
S	mg/kg	D5453	27	23.0	
RON	-	D2699	98.9	106.4	
MON	-	D2700	87.1	91.5	
(R + M)/2	-	Calc.	93.0	99.0	

E15 Blend Composition	
Blendstock	% blend
TK41	11.6%
TK2	0.0%
TK3	0.0%
TK4	0.0%
TK5	8.7%
TK6	6.3%
TK24	8.4%
TK7	0.0%
TK11	15.8%
TK8	0.0%
TK10	0.0%
TK12	0.0%
TK14	0.0%
TK15	0.0%
TK16	0.0%
TK17	0.0%
TK18	0.0%
TK19	0.0%
TK20	11.9%
TK21	0.0%
TK23	1.9%
TK25	8.5%
TK28	21.9%
TK36	0.0%
TK37	5.0%
Sum	100.0%



Blend RVP estimates based on SAE Paper 2007-01-4006

$$K_{ethanol} = 46.321 \cdot (V_{ethanol})^{-0.8422}$$

$$K_{gasoline} = -7 \cdot 10^{-1} \cdot (V_{ethanol})^3 + 0.0002 \cdot (V_{ethanol})^2 + 0.0024 \cdot V_{ethanol} + 1$$

$$RVP_{blend} = K_{gasoline} \cdot (V_{gasoline}/100) \cdot RVP_{gasoline} + K_{ethanol} \cdot (V_{ethanol}/100) \cdot 2.4$$

Where:

- $K_{ethanol}$ - apparent activity coefficient of ethanol
- $K_{gasoline}$ - apparent activity coefficient of gasoline
- $V_{ethanol}$ - volume percent of ethanol in blend
- $V_{gasoline}$ - volume percent of gasoline in blend
- $RVP_{ethanol}$ - RVP of ethanol, psi (2.4 psi at 100 °F)
- $RVP_{gasoline}$ - RVP of gasoline, psi
- RVP_{blend} - RVP of blend, psi

For blends other than E10, the volume percent of ethanol in gasoline must be changed in cell Z18